



Dart Aerospace Ltd.
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D2565-211
Job Sheet 193054



Part No: D2565-211

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: D 01.08.28 Added Powder coat, and added Inspection level 3 and 21. SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1 14.39	6 pcs	4/22/19		0.00	0.00	Small Fab - 1		DAS
							Small Fab - 2		38
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		APR 11 2019
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	6 pcs	4/22/19		0.00	0.00	Small Fab - 1 - B4B		DAS
							Small Fab - 2 - B4B		58
							Small Fab - 3 - B4B		9-89
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		APR 11 2019
							Small Fab - 7 - B4B		
120	QC 5	6 pcs	4/22/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS

APR 12 2019
40
9-89

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130 Powdercoat - 2 White GI(S)- B4B <i>m15174</i>	6 pcs	4/22/19	0.00 0.00	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	<i>BL 19-04-15</i>
				Powdercoat - 4 - B4B	
140 QC 3	6 pcs	4/22/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
150 Packaging 3-1 - Stock - B4B	6 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	<i>m10</i>
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 -	

DAS
APR 15 2019 40
9-89

				B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	6 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Bend/Assemble as per dwg)1- Punch as per Dwg D2565 using DT 8313 2- Deburr and polish Descriptions: 110 - (Small Fab)Deburr and polish 120 - QC5- Inspect part completeness to step on W/O 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 140 - QC3- Inspect Part Finish 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	7.2000 ft (1.2 ea)	100-Small Fab - 1	5163766	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	M304TR0.750W.049	7	293	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order:	193054
Description: Strut		Part Number:	D2565-211
Inspection Dwg: D2565	Rev: E		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	58	Audited by:	40 9-89	Preliminary Approval:	
Date:	APR 11 2019	Date:	APR 12 2019	Date:	

Rev	Date	Change	Revised by	Approved
A	14.09.18	New Issue	KJ	

DART
AEROSPACE

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CANADA

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Container No: S171971

Part: D2565-211

Job No: 193054

Serial No/Batch: S171971

Revision:

Inspector:

Exp Date:

Instructions: Various STCs

Date: 04/12/19